



NAN YA PLASTICS CORPORATION
ELECTRONIC MATERIALS DIVISION.
COPPER CLAD LAMINATE DEPARTMENT
NO. 201. TUNG HWA N. ROAD, TAIPEI, TAIWAN.

NP-535

■ FEATURES

- Low dielectric constant and low dissipation factor at high frequency range
- Greater design flexibility by allowing the same impedance
- Excellent dimensional stability
- Suit for Antenna、PA and LNB application

■ PERFORMANCE LIST

| Characteristics | | Unit | Conditioning | Typical Values | SPEC | Test Method |
|--|---------|-----------------------------|---|-------------------|---------|---------------------------|
| Permittivity | Process | - | 10GHz/23°C | 3.50 | - | 2.5.5.5 |
| | Design | | | 3.30 | | Differential phase length |
| Loss Tangent | - | 10GHz/23°C | 0.0034 | - | 2.5.5.5 | |
| | | | 0.0033 | | | SPDR |
| Volume resistivity | MΩ-cm | C-96/35/90 | 5x 10 ⁸ ~6 x 10 ⁹ | 10 ⁶ ↑ | | 2.5.17 |
| Surface resistivity | MΩ | C-96/35/90 | 6x 10 ⁷ ~6 x 10 ⁸ | 10 ⁴ ↑ | | 2.5.17 |
| Arc resistance | SEC | D-48/50+D-0.5/23 | 450↑ | 60↑ | | 2.5.1 |
| Dielectric breakdown | KV | D-48/50 | 60↑ | 40↑ | | 2.5.6 |
| Moisture absorption | % | D-24/23 | 0.01~0.02 | 0.35↓ | | 2.6.2.1 |
| Flammability | - | C-48/23/50 | 94V0 | 94V0 | | UL94 |
| Peel strength 1 oz | lb/in | 288°C x 10" solder floating | 5~7 | - | | 2.4.8 |
| Thermal stress | SEC | 288°C dipping | 300↑ | 10↑ | | 2.4.13.1 |
| Pressure cooker 2 hr (2 atm 121°C) | SEC | 288°C dipping | 300↑ | N/A | | - |
| Dimensional stability X-Y axis | % | E-0.5/170 | 0.010-0.030 | 0.050↓ | | 2.4.39 |
| Coefficient of thermal expansion Z-axis before Tg | ppm/°C | TMA | 50-80 | N/A | | 2.4.24 |
| Glass transition temp | °C | DMA | 180 | N/A | | 2.4.25 |
| Td (5% weight loss) | °C | TGA, 10°C/min | 370 | 325↑ | | - |
| PIM | dBc | -- | <153 | - | | - |

Data shown are nominal values for reference only.

NOTE:

The average value in the table refers to

samples of .030" 1/1.

Test method per IPC-TM-650

■ PRODUCT SIZE & THICKNESS

| THICKNESS INCH (mm) | THICKNESS TOLERANCE | COPPER CLADDING OZ (μm) | SIZE INCH | mm |
|------------------------|------------------------|----------------------------|--------------|-------------|
| 0.010"(0.254) | ±0.0010"(0.025) | | | |
| 0.020"(0.508) | ±0.0020"(0.050) | | | |
| 0.030"(0.762) | ±0.0020"(0.050) | 0.5 (17) HTE,RTF | 49 x 37 | 1245 x 0940 |
| 0.040"(1.016) | ±0.0030"(0.076) | 1.0 (35) HTE,RTF | 49 x 41.1 | 1245 x 1045 |
| 0.050"(1.27) | ±0.0050"(0.127) | 2.0 (70) HTE,RTF | 49 x 43 | 1245 x 1092 |
| 0.060"(1.524) | ±0.0050"(0.127) | | | |